

## What is CVT?

Developed by Toyota Steel Center, CVT technology enables loading and unloading of dry containers with steel products, heavy machinery, and other heavy loads simply and easily.

As the globalization of the economy advances, more and more goods are handled in international maritime transport.

Voyaging back and forth on many of the major liner routes, container ships play a central role in global logistics.

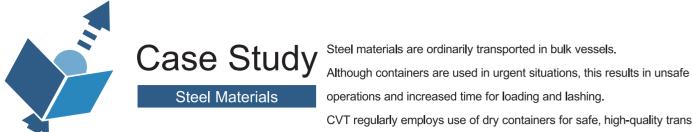
Heavy loads such as steels and large machinery, however, conventionally required bulk carriers or special containers. Technology did not exist for carrying such large, heavy goods in and out of dry containers.

Toyota Steel Center has developed a ground-breaking logistics system that realizes easy and speedy loading and unloading of heavy loads with dry containers.

THAT is Container Vanning Technology—CVT.







operations and increased time for loading and lashing.

CVT regularly employs use of dry containers for safe, high-quality transport of steel materials.

### Steel Sheet in Coils

#### Product transported using CVT



Steel sheet in coils

#### Equipment





Leveling Device

Power Roller

#### Module pallet

• Pallets can be designed to match the size and shape of the desired cargo



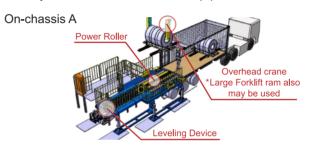
Stackable pallets for wire rod



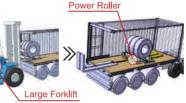
For steel sheet in coils

#### Loading patterns

- Leveling device enables highly efficient on-chassis loading
- Operations may also utilize combination of power roller (simple apparatus)+ large forklift
- ●CVT systems matched to customer equipment available



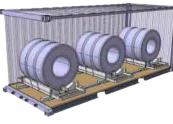
On-chassis B



#### Container load arrangements

- Row of four module pallets approximately matches 20-foot container inner dimensions
- ●No lashing whatsoever is required after loading of module pallets
- Spacers (long/short) used with two- or three-pallet loads





#### Steel Sheet and Wire Rod

#### Product transported using CVT

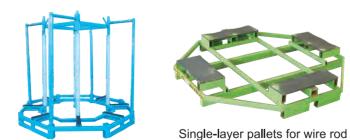


Wire rod



Steel sheet

#### Module pallets

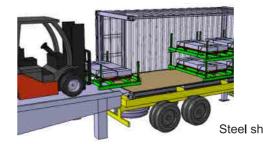




#### Loading patterns

Specialized pallets loaded with forklift

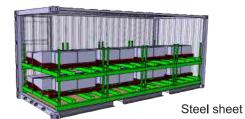




#### Container load arrangements

•Wire rods are staggered (partially double-stacked), steel sheets are loaded in rows of four doubled stacks









Metal molds, heavy machinery, and other such loads that do not fit well in dry containers require open top, flat rack, or other special containers.

CVT uses dry containers for more efficient loading and reduced overseas freight charges.

#### Product transported using CVT

#### Molds





Equipment

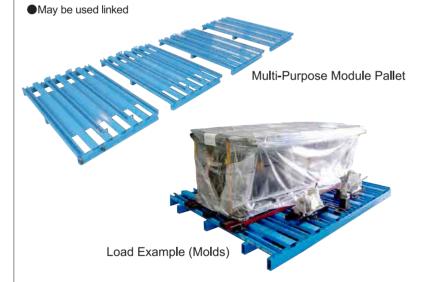
- Different length power rollers used to match the cargo being loaded Ex.) 3 m, 6 m, 12 m
- Loading and unloading may also be performed with hand-operated pallet trucks



Power Roller

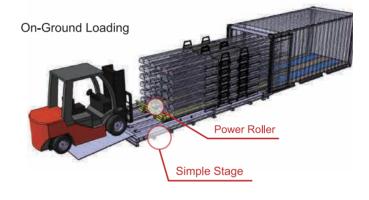
Airlifting Transfer Equipment

#### Module pallet

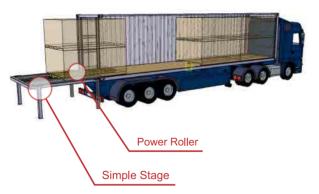


#### Loading patterns

- Compatible with either on-chassis or on-ground loading
- ●CVT systems matched to customer equipment available



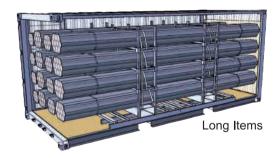
On-Chassis Loading

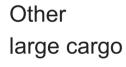


#### Container load arrangements

- ●Compatible with loads fitting in dry containers
- ●Minimum required height allows cargos to be raised, enabling fullest use of height within the container







Long items



















## Typical Benefits of CVT

CVT utilizes module pallets and equipment developed by Toyota Steel Center and matched to the particular environment to reduce inventory, improve quality, and resolve other problems that the customer encounters.

#### Reduced Inventory

The system enables small-lot container shipments, which allows customers to vastly reduce inventory. This also helps reduce both storage space requirements and inventory interest burdens.





#### **Improved Quality**

CVT utilizes module pallets that are compatible with airtight dry containers and matched to the cargo being shipped, thereby reducing rust, tampering and damage, and deformation and improving quality.





Simplified Packaging

The system ensures quality, even with paper or plastic packaging,

#### **Environmental Contribution**

Use of module pallets eliminates the need for lashing wood, and the pallets are returnable for reduced resource consumption.





#### Fuller Container Loads

The system maximizes utilization of the container height and width, resulting in more complete use of container space.



#### Reduced Marine Shipping Costs

Utilizing dry containers instead of special containers and reducing the number containers used makes it possible to reduce marine shipping costs.



Easy Equipment Relocation

Installation and relocation of the equipment is simple and



Power Roller

Leveling Device

# **System Benefits**

	Conversion from bulk vessel to CVT	Conversion from container ships to CVT
Reduced inventory	***	
Improved quality	***	***
Simplified packaging	***	***
Environmental contribution	***	***
Fuller container loads		***
Reduced marine shipping costs	*	***
Adapts to operational environment	**	**
Easy equipment relocation	**	**

#### Adapts to Operational Environment

The system can be adapted to the customer's operational environment, including on-chassis or on-ground container loading, indoors or out.



Power Roller Crane

Leveling Device Large Forklift





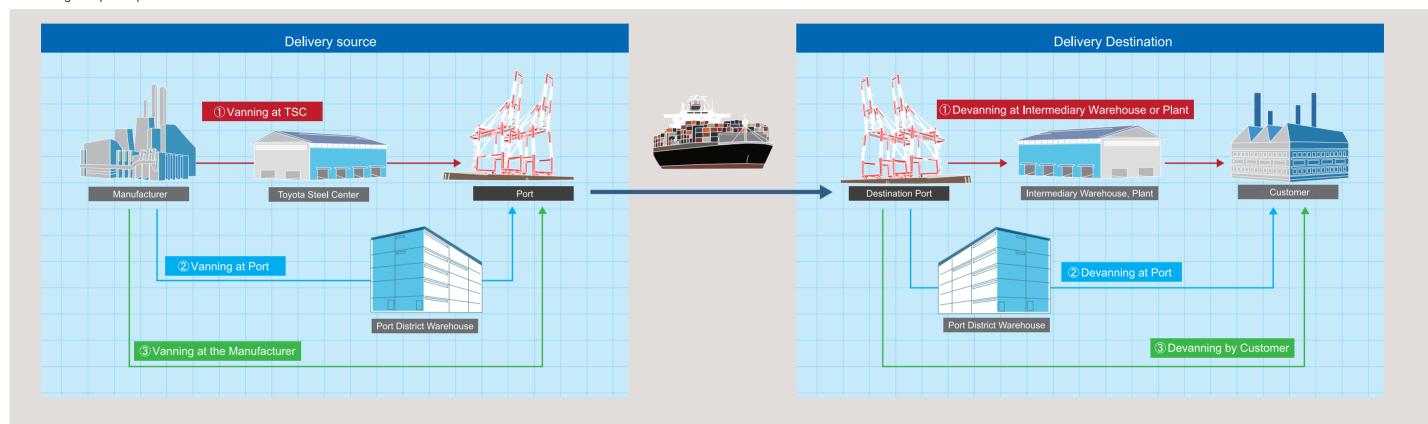


## **CVT Connects the World**

CVT is the secure, high-quality way to deliver products to customers worldwide. It contributes to improved transport not only from Japan, but also among between other countries overseas.

#### Illustration of CVT Logistics

Enables logistics plans optimized for the customer's location and facilities



#### From Major Japanese Ports to Points Overseas

Enables shipment from the Nagoya Container Yard and ports throughout Japan



#### Overseas to Overseas

CVT can also be utilized in transport between overseas bases and within foreign countries



#### Proven Performance with CVT

CVT is successfully being employed in shipping steel sheet, wire rods, molds, and many other automotive materials and components to customers in countries around the world.

Results: 98,000 containers as of 2016 fiscal year end



List of Countries Served





















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#### **Patents**

Toyota Steel Center's CVT (Container Vanning Technology) transport technology is covered by numerous patents both in Japan and abroad, and we are continuously striving to further improve these technologies.



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